


ASPEN SPAS

Superior Quality. *Impeccable* Innovation.

A Better Spa.



www.aspenspas.com

A Family History

It all started with an idea...

With a strong foundation in the heating and air conditioning business, Tom and Sam Bania know well the value of ***perseverance, hard work, customer service, and a job well done.***

Their years when working for their father, Lee, in HVAC exposed them to a wide variety of skills, including electrical, plumbing and carpentry work, as well as the essential and special finesse of knowing how to treat a customer and their home with respect and care along every step of the way.

Driven by the desire for a change and the pursuit of entrepreneurship, in 1991, the Banias opened up what would soon become Aspen Spas. Combining years of experience in a number of industries, they were able to create an unrivaled hot tub with ***innovative, exclusive designs and quality*** that can only be made by their family-owned and operated St. Louis company.

The immense success of Aspen Spas can be attributed to matriarch Pat Bania, who served as sales manager and built customer relationships that lasted years until her passing in 2010. The true heart and soul of Aspen Spas, Pat was a friend to everyone that walked in the door and set a precedent for future employees on how to treat customers - like family. Her spirit lives on in her sons, Tom and Sam, who use their different personalities and strengths to continue to ***run ASPEN SPAS in her honor.***

With such a rich history, you can trust that Aspen, just like your spa, is going to exceed your expectations ***for years to come.***



*We love our
hot tub!*

"It is very therapeutic, and a great way to relax before work, before dinner or before bed. We are very happy with the size and design of our hot tub.

We have owned it for five years now and love it!"

-Kathi S. | St. Louis, MO

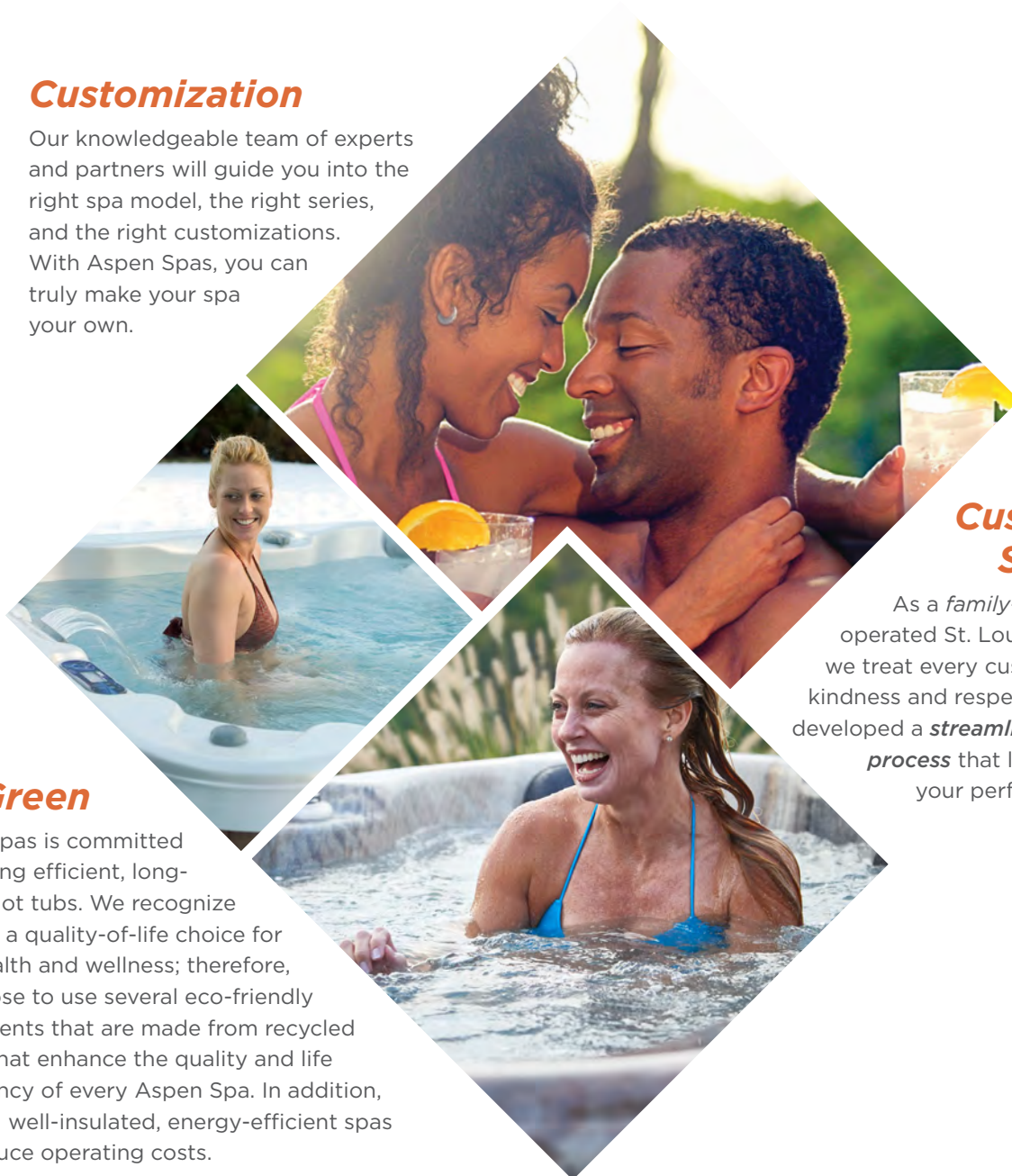
Aspen Spas Today

Since we started building Aspen Spas in 1991, we've been guided by a simple philosophy: design spas for comfort, performance, and flexibility—and build them with the best components and techniques available. We focus on design, durability, efficiency, and reliability to bring you the best spas in America, and we're continually innovating to improve your spa experience.

Today, Aspen Spas has dealers across the United States, United Kingdom, and Canada. As a spa manufacturer, we strive to have an acute understanding of the customer's therapeutic needs and relaxation desires. Due to our factory-direct showroom in St. Louis, MO, we are continually in touch with today's spa customers.

Customization

Our knowledgeable team of experts and partners will guide you into the right spa model, the right series, and the right customizations. With Aspen Spas, you can truly make your spa your own.



Customer Service

As a family-owned and operated St. Louis business, we treat every customer with kindness and respect. We have developed a **streamlined buying process** that leads you to your perfect hot tub.

Go Green

Aspen Spas is committed to building efficient, long-lasting hot tubs. We recognize spas are a quality-of-life choice for your health and wellness; therefore, we choose to use several eco-friendly components that are made from recycled plastic that enhance the quality and life expectancy of every Aspen Spa. In addition, we build well-insulated, energy-efficient spas that reduce operating costs.

Benefits of A Spa

While a relaxing soak in an Aspen Spa will of course enhance your hydrotherapy and thermotherapy needs, there is an added holistic approach to health and wellness that offers numerous health benefits:



Stress Relief

Stress results in headaches, muscle fatigue, and soreness. By regularly using your spa, the heat and massage from the jets **relieves tension and reduces stress.**




Minimize Arthritis Pain

The Arthritis Research Campaign recommends using spas as a way to apply heat to arthritic joints. Benefits include **muscle relaxation, decreased pain and joint stiffness,** and greater ease when performing exercise and daily activities.



Better Quality of Sleep

A study in the journal "Sleep" showed that soaking in a spa prior to bedtime will not only **help you fall asleep, but will promote more restful sleep.** Your post-spa experience will allow you to have a deeper, more relaxing sleep as your body cools.



Lowers Blood Pressure

Hydrotherapy affects various systems of the body, including the cardiovascular system. This often results in **lower blood pressure.**



Injury & Rehabilitation

The benefits of hydrotherapy after an injury are astounding. In addition to mild aches and daily stress, **hydrotherapy can actually aid recovery from a variety of painful injuries.** It can make healing easier to endure and may reduce the likelihood of "deconditioning" – a process of physical or mental decline due to inactivity.

How We Are *Different*

Quality Build from the Shell Out

We take pride in our craftsmanship and place quality and innovation at the forefront of everything we build, so you can be confident we are building a reliable hot tub that will outperform and outlast the competition.

Unsurpassed Build Quality

E.S.C. Enviro Spa Construction:

Aspen Spas' durable spa shells and cabinets are built to withstand the elements: cold, rain, ice, heat and humidity, all while maintaining beauty and integrity for years to come.

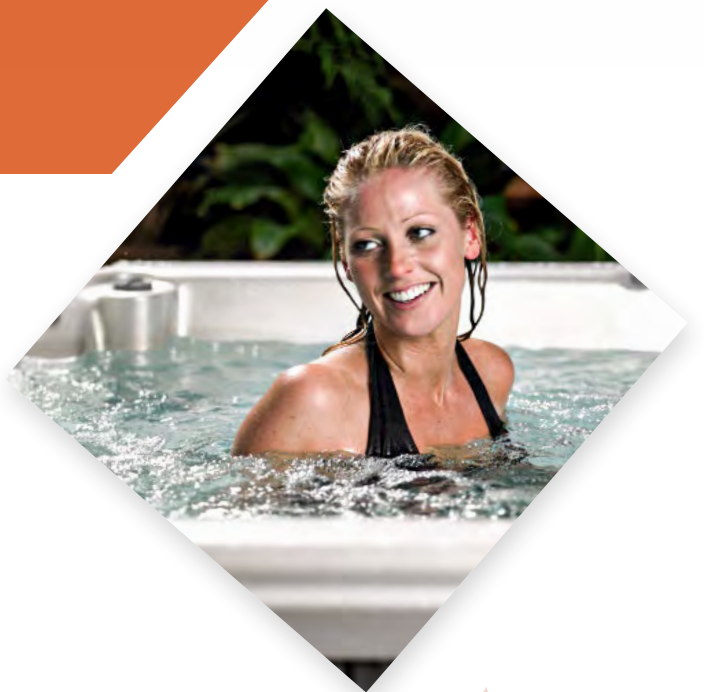
P.I.P. Polar Insulation Package:

Our emphasis on energy efficiency is rooted in Aspen Spas' unique applications of innovative insulation materials. Therefore, every Aspen Spa is built to maintain warm, therapeutic water while keeping your energy bills low.

E.P.P.S. Everlast Performance Plumbing System:

A more reliable plumbing system made up of the latest components and building techniques, which perform better and last longer.

If you want the *best*,
choose an **ASPEN SPA**





What makes it an *Aspen Spa*?

At Aspen Spas, we believe that it's not only important to use the best components when building a spa, but also to utilize the best processes and techniques. Our spa mold designs are handcrafted in house, backed by years of research and development, and reinforced by customer feedback. We are confident that our spas are not only more comfortable, but more durable, reliable, and efficient.

Smarter Design

An Aspen Spa starts with an unsurpassed design concept; **one seat cannot be everything to every body.** With different seats, seat heights, jet sizes, and jet patterns, your Aspen Spa is crafted to meet your personal needs for relaxation and comfort.

A Better Process, *A Better Spa*

We are passionate about our spas.
Take a closer look at our building process...

Enviro Spa Construction:

Every Aspen Spa is a quality-built hot tub: from the shell to the cabinet to the base, they all combine for a better-built spa.

Lucite Optix-XL Acrylic
Exclusive 7-Layer Reinforcement

Maintenance-Free Cabinet
Real Wood Look and Feel

ABS Pan Spa Base
100% Recycled Plastic



1. Lucite Optix-XL Acrylic
2. Vinyl Ester/Fiberglass
3. Resin/Fiberglass
4. Resin/Fiberglass
5. 1/2" Balsa Core
6. Resin/Fiberglass
7. 2# Eco Foam



The Building of a Spa



Polar Insulation Package:

Aspen Spas is committed to building **energy-efficient spas** through our unique P.I.P., which addresses insulating from the cold and retaining the spa's heat.

Spa Shell Insulation | Hybrid Cell Natural-Therm Zero

Cabinet/Door Insulation | Prodex Total 5m Plus

Spa Base Insulation | Prodex Total 5m Plus

Spa Lip Insulation | 2 lb Foam Ring

Spa Cover | 4" x 2" Insulated Hard Cover



Everlast Performance Plumbing System:

The combination of utilizing **SQR Compression Jets by CMP** plumbed with **2" schedule 40 Pipe, 90° Sweep Elbows, and 3/4" Shurgrip Flex Hose** not only perform better and deliver more therapeutic pressure, but it is also a more reliable and dependable plumbing technique.

Jet Bodies and Valves

No-Leak Compression Grommet Seal

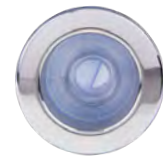
Main Supply Lines

Schedule 40 Hard and Flex Pipe with 2" Sweep 90s

Jet Plumbing

2" Manifold System with 3/4" Schedule 40 Shurgrip Hose

Jet Collection



70

Gallons / Minute
Volcano Jets



15

Gallons / Minute
400 Series Jets



10

Gallons / Minute
300 Series Jets



7

Gallons / Minute
200 Series Jets



Ultimate *Relaxation & Comfort*

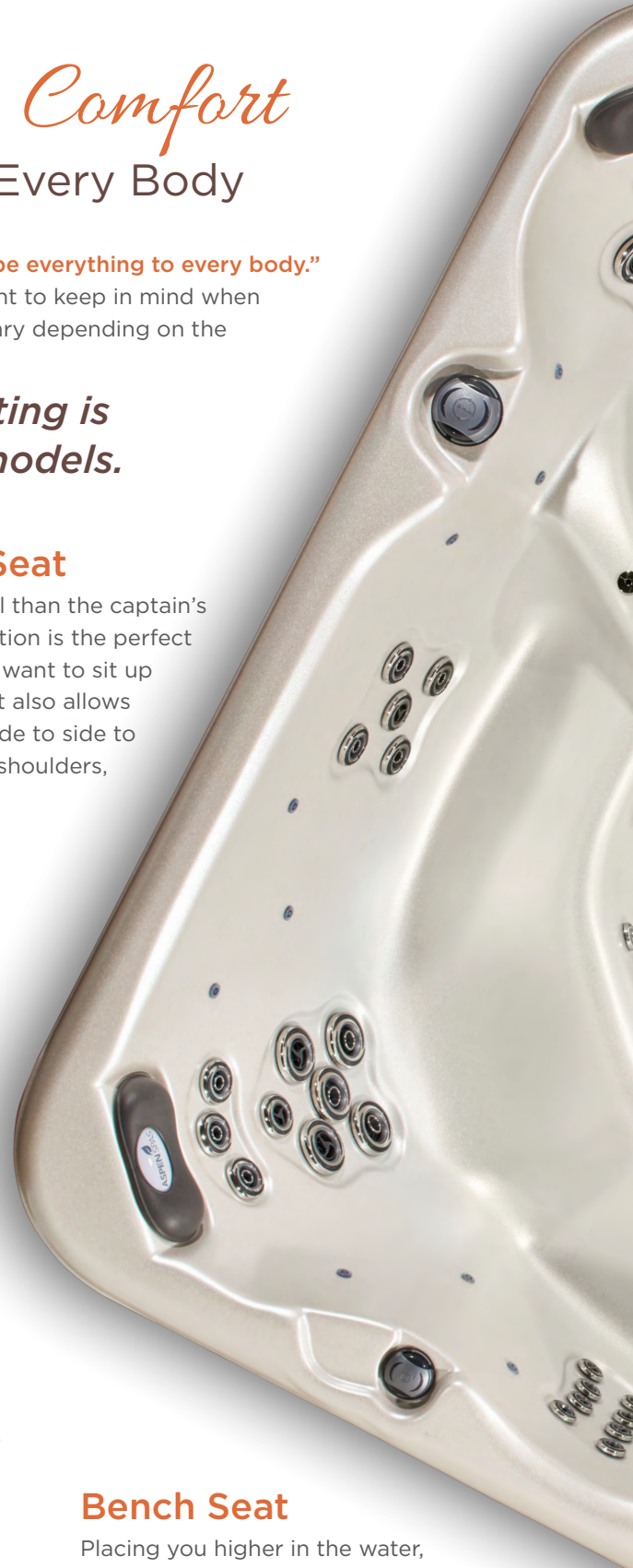
Cutting-Edge Spa Designed for Every Body

Aspen Spas are designed with the concept of **“one seat cannot be everything to every body.”** Therefore, seating is one of the more important factors you’ll want to keep in mind when choosing your spa. While our *exclusive* seating options vary depending on the spa model you choose...

Aspen Spas are a family of spas; seating is replicated across various sizes and models.

Open Love Seat

Slightly more vertical than the captain’s chair, this seating option is the perfect choice for when you want to sit up close and personal. It also allows you to swivel from side to side to massage your back, shoulders, arms, and sides.



Bench Seat

Placing you higher in the water, the bench seat works perfectly as a step and a cool-down seat. It also features pinpoint jets which provide an intense, direct massage to the lower back.

Captain's Chair

This deep, upright bucket seat surrounds you with the ultimate hydro-massage focused on your neck, back, hamstrings, calves, and feet. It also features arm rests with pinpoint jets for the hands and wrists.

Footwell

All Aspen Spas are designed with deep wide-open footwells, allowing for a more natural sitting position and enough comfortable room for multiple spa users.

Entry Steps

Built for you to safely enter your spa.

No-Float Lounger

Exclusively designed to allow people of all heights to recline and relax, the no-float lounger is unlike anything else in the industry. The unique no-float design keeps you in your seat while enjoying a hydro-massage for neck, back, calves, and feet.

Advantage of a Thinner Spa Lip

The way we design our spas reduces the size of the perimeter spa lip, allowing for larger seats, more comfortable ergonomics, and more interior space.



Discover *Your Aspen.*

Ready to create your perfect spa?

Every person is unique, and so is every Aspen Spa. We want to ensure that you get a spa that is made specifically to meet your needs, so we have developed a simplified buying process.

STEP 1

Choose the uniquely designed spa mold that is right for you by answering these questions:

- 🔥 How many people do you want your spa to accommodate?
- 🔥 How much space do you have for your spa?
- 🔥 Do you prefer a Lounger and Captain's Chair or 2 Captain's Chairs?

STEP 2

What features are you looking for in your spa? Most Aspen Spas are made in three series - ES, GS, and VS. Your choice in which series reflects what you may want from your spa without ever having to compromise on quality.

STEP 3

Fully customize your Aspen Spa by choosing your spa shell and cabinet colors, select upgrades you desire, and enhance your spa with the right accessories.

Spa Models & Sizes

Find the right spa for YOUR lifestyle.

How many people will be using the spa? What size spa do you want?

8' Spas

6-7 Person



Arcadia
7 Adults
2 Captain's Chairs



Pinnacle
6 Adults
Lounger +
Captain's Chair



Alpine
7 Adults
Lounger +
3 Captain's Chairs

7' Spas

5-6 Person



Monarch
5 Adults
2 Captain's Chairs



Eldorado
5 Adults
Lounger +
Captain's Chair

Small Spas

4-5 Person



Pioneer
5 Adults
2 Captain's Chairs



Quattro
4 Adults
Lounger +
Captain's Chair



Colorado
3-4 Adults
2 Captain's Chairs



Northstar
5 Adults
Captain's Chair

16' S.W.I.M. Spa

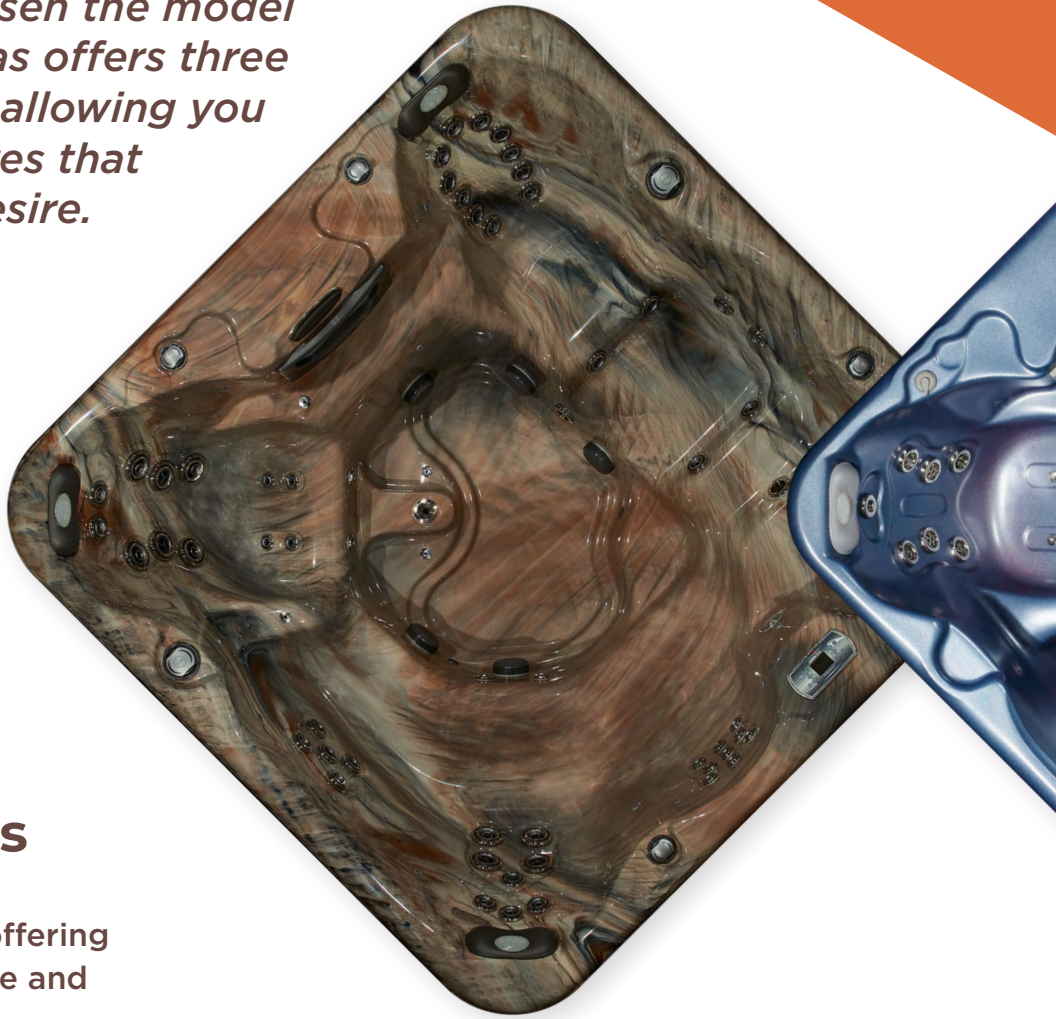


S.W.I.M. 16

Which Series *Fits You?*

Once you have chosen the model you like, Aspen Spas offers three distinct spa series, allowing you to select the features that meet your every desire.

Different features are standard in each series and various upgrades are available, depending on the spa model.



ES Extreme Series

Our top-of-the-line spa offering the total-therapy package and amenity options

ES spas deliver the ultimate spa experience—unsurpassed therapeutic massage, a soothing 3-zone Chromatherapy LED lighting system, touchscreen controls, and powerful volcano foot jets. Enjoy luxurious, indulgent relaxation of the muscles and the mind with the benefits of the Extreme Series.

- Up to 4 Pumps
- Up to 70 Stainless & Graphite Halo Jets
- 2 Volcano Jets at 70 GPM
- Touchscreen Toppide Control
- in.touch 2: Wi-Fi Enabled Mobile Remote
- Full-Chromatherapy with 3-Zone Adjustable LED Lighting
- Illuminated Controls and Pillows
- Illuminated Water Feature
- Sanitizing MicroCell Ozonator
- Up to 100 sq ft Microban® Filter
- Full P.I.P.

**Features depend on spa model*

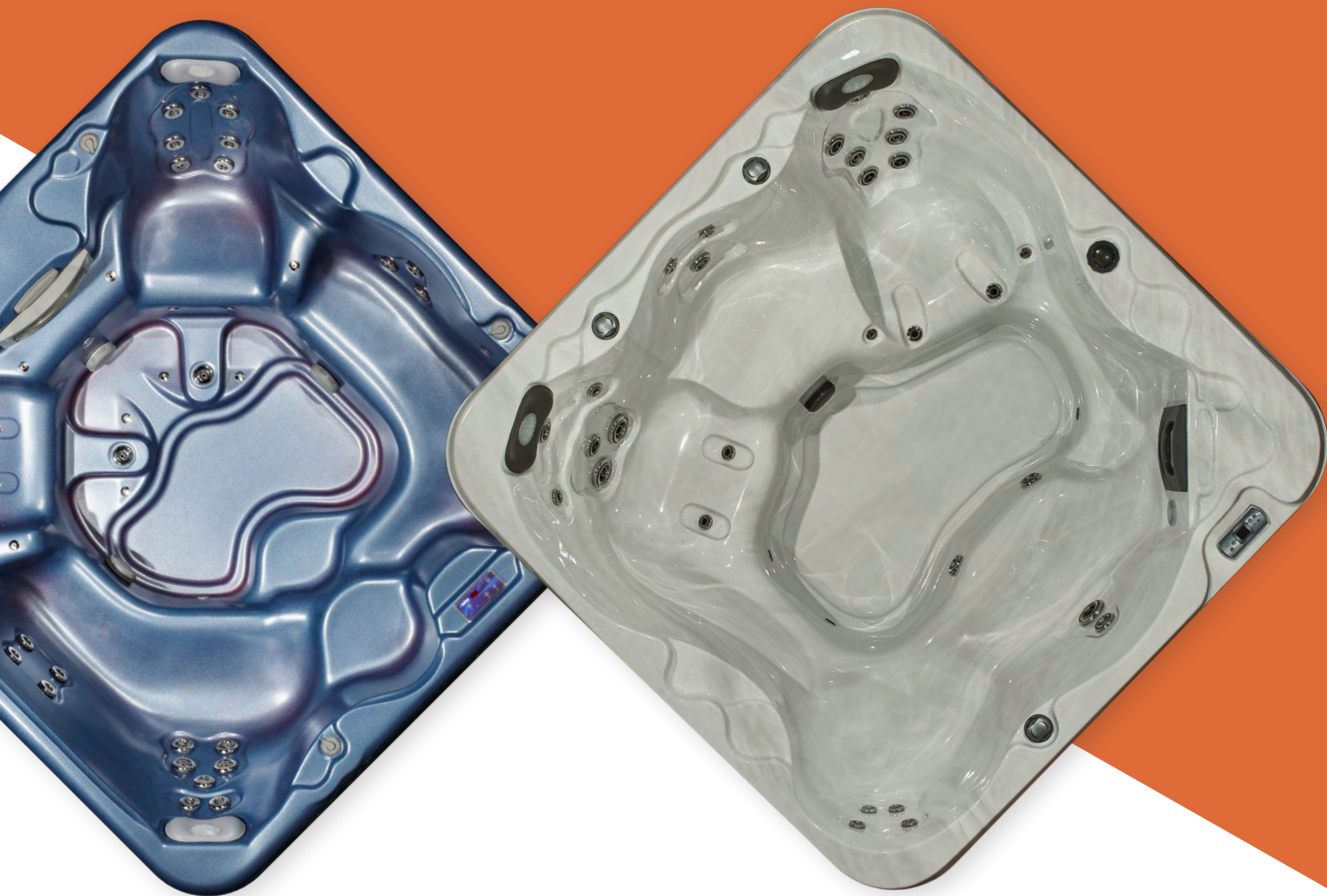
GS Great Series

A great therapeutic spa featuring comforting touches of luxury

GS spas were created to deliver the ideal combination of invigorating massage and innovative spa features, including stainless and graphite halo jets, a water feature, and Mini-Chromatherapy LED lighting.

- Up to 2 Pumps
- Up to 50 Stainless and Graphite Halo Jets
- Mini-Chromatherapy LED Lighting
- Water Feature
- Sanitizing MicroCell Ozonator
- Up to 100 sq ft Microban® Filter
- Partial P.I.P.

**Features depend on spa model*



VS Series

All the most important hydrotherapy options at an excellent value

VS spas provide relaxation, comfort and are perfect for spending time with family, entertaining friends, or simply reconnecting with your inner self. These spas offer up to 32 massaging jets and sparkling clear water. Choose your VS spa as a 110v model with a 15' GFCI cord or in a 220v model.

- 1 Pump
- Up to 32 Stainless and Graphite Halo Jets
- LED Mood Light
- 2 Roman Fountains
- Sanitizing MicroCell Ozonator
- 50 sq ft Filter
- 110v or 220v, Convertible Spa Pack
- Partial P.I.P.

**Features depend on spa model*

Make Your Spa *Your Own*

Enhance Your Spa Experience

Once you have picked your model and determined which series is the best fit, you're able to truly customize your spa, making it one-of-a-kind based on **your** needs and **your** preferences.



LED Lighting

Aspen Spas' Full-Chromatherapy LED lighting with 3 zones, Mini-Chromatherapy, or LED mood light all offer varying displays of solid colors, to blinking and fading effects to set the right mood.



Volcano Jets

At a rate of 70 gallons per minute, volcano jets provide the ultimate deep tissue massage; typically used for hamstring, calf, and foot massage.

k.1000 Touchscreen Controls

The latest technology in spas, this interactive control system at your fingertips allows for seamless interaction with your spa, therapy pumps, lighting systems, and filtering options.





in.touch 2

Be in.touch with your spa from anywhere! Control your spa directly from your smartphone. From changing the temperature to turning on your lights, it's all available within the Gecko app.



24-Hour Circulation Pump

Standard on most ES spas, but a popular upgrade on GS and VS spas. A 24-hour circulation pump is a low flow, energy-efficient pump that provides crystal clear water at a lower operating cost.



Bluetooth Audio

Upgrade your Aspen Spa by adding a Bluetooth audio system that can be controlled with a simple finger tap on your smartphone and/or the topside touch controls. Unwind with your favorite music with incredible sound from your waterproof speakers.

**Features depend on spa model*



Striking Colors to *Personalize Your Spa*

Once you've chosen a spa size, model, series, and upgrades, now it's time to make your spa your own with a variety of shell, cabinet, and cover color options.

Spa Shell Colors

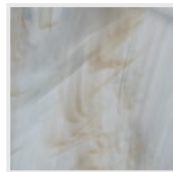
Aspen Spas allows you to personalize your spa with seven luxurious acrylic color options. Our spas are crafted using only genuine Lucite Optix-XL - a glossy, rich, and lustrous material that withstands the test of time, ensuring that your spa looks beautiful for years to come.



Midnight Canyon



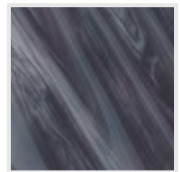
Sterling Silver



Smokey Mountains



Tuscan Sun



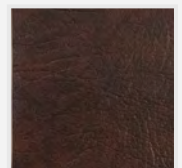
Storm Clouds

Covers

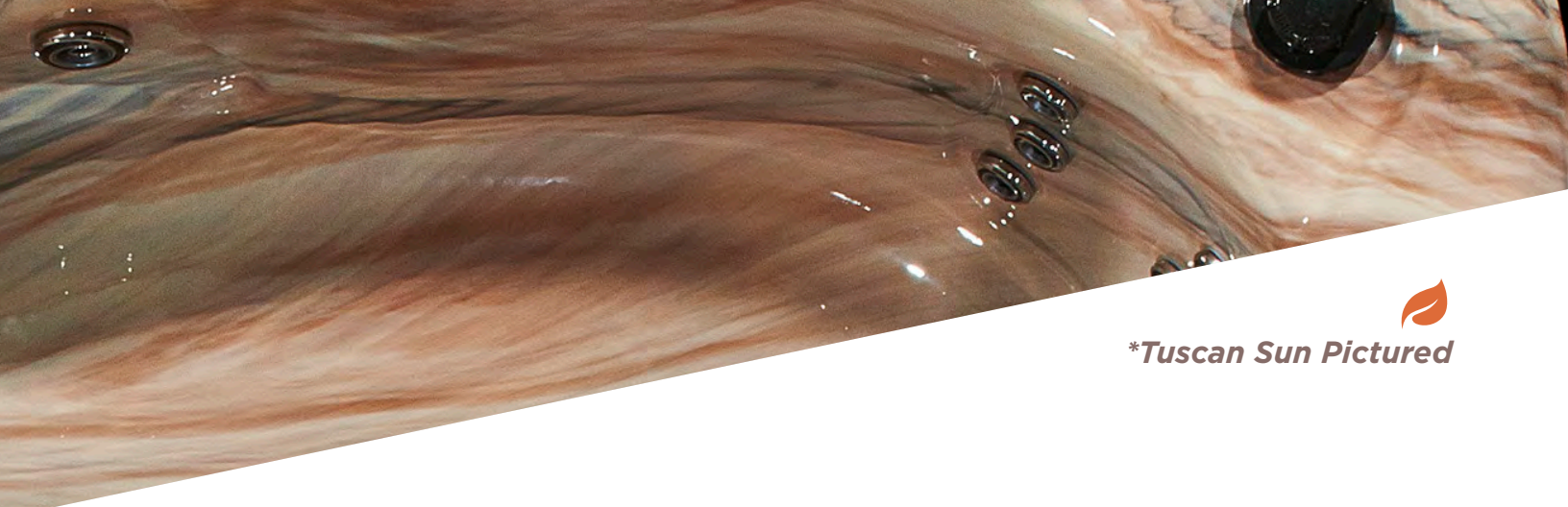
Our high-density foam spa covers ensure maximum heat retention, even in extreme climates. Available in two colors, our marine-grade vinyl covers are equipped with a full insulating center pillow and safety locks to prevent animals and children from unexpectedly entering your tub.



Charcoal



Walnut



**Tuscan Sun Pictured*

Cabinets

Aspen Spas are built with high-grade Poly and have a real wood look and is maintenance-free. Aspen Spas cabinets are resistant to moisture, corrosive substances, and other environmental stresses, allowing them to maintain their color and integrity for the life of the spa. Match your hot tub to the current look and feel of your backyard.

Color Options:



Espresso



Graphite Grey

New for
Summer 2021

Premium Cabinet Upgrade | 2-Tone Color



 **Ash Luxe**



 **Venetian Bronze**

Arcadia

ES | GS

The ever-popular Arcadia spa fits seven people comfortably because of the spacious footwell, but its best features are definitely the two incredible captain's chairs.

This 8' tub offers total relaxation in every seat. With standard and optional therapy features and up to 70 jets, your Arcadia spa will certainly become your most treasured retreat.



8' Spa

7 Adults

2 Captain's Chairs

1 Open Love Seat

2 Bench Seats

Dual Step Entry

Deep, Open Footwell

91" x 91" x 38"H
(7'7" x 7'7" x 3'2")

Max Spa Volume: 525 Gallons

Dry Weight: 950 lb

Filled Weight: 5500 lb

**ES Series Pictured*

Arcadia ES

Arcadia GS

Hydrotherapy Jets	70 Spectrum Stainless/Halo Jets	50 Spectrum Stainless/Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diversers	Optional Volcano Jets
400 Series Jets	11 Jets (5 DP / 6 MP)	11 Jets (5 DP / 6 MP)
300 Series Jets	25 Jets (13 DP / 12 MP)	16 Jets (10 DP / 6 MP)
200 Series Jets	32 Jets (26 DP / 6 MP)	23 Jets (18 DP / 5 MP)
Spa Pumps	4 Total Pumps	2 Total Pumps
Therapy Pumps	3 - XP2E Gecko Pumps	2 - XP2E Gecko Pumps
Pump 1	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps
Pump 2	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2.5 HP - 1 Speed / 4.8 MBHP / 10 amps
Pump 3	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	
Circulation Pump	1 - 1/12 HP / .65 amps, Low Flow/Energy Efficient	Optional Circulation Pump
Spa Control System		
Spa Pack - Y Series	Gecko in.yt-7	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System		
Bluetooth w/ Pop-Up Speakers	Optional	Optional
Bluetooth w/ Fixed Speakers	Optional	Optional
Sanitizer System		
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	100 Sq Ft Microban® (2 x 50 Sq Ft)	100 Sq Ft Microban® (2 x 50 Sq Ft)
Lighting and Water Feature		
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting 1: Main Light and Pinpoint Underwater Lights 2: Topside Valve Lighting 3: Cabinet Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights
Water Feature	8" LED Cascade Waterfall	8" Cascade Waterfall
Enviro Spa Construction	Standard	Standard
EPPS Plumbing	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.
Headrest	XL Extralight Pillow w/ LED Insert - 3	XL Extralight Pillow w/ Insert - 3
External Drain	Standard	Standard
Electrical Requirements	230VAC - 60Hz 50A	230VAC - 60Hz 36A
Warranty	5 Year P/L	5 Year Prorated
Popular Upgrades	Bluetooth Stereo Bromine Salt System	Volcano Jets 24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo

Pinnacle

ES | GS

The Pinnacle spares no luxuries - it is truly everything you're looking for in a spa.

This 8' spa is ideal for every occasion. There is room for six, but the best seats are the no-float lounger, the captain's chair and the open love seat. The Pinnacle is large enough for entertaining, with a spacious footwell, yet its open love seat lends perfectly to intimate conversations in the glow of the Chromatherapy LED lighting.



**ES Series Pictured*

8' Spa

6-7 Adults

- 1 Captain's Chair
- 1 No-Float Lounger
- 1 Open Love Seat
- 1 Cool Down Seat
- 1 Bench Seat
- Dual Step Entry
- Deep, Open Footwell

91" x 91" x 38"H
(7'7" x 7'7" x 3'2")

Max Spa Volume: 525 Gallons

Dry Weight: 950 lb

Filled Weight: 5500 lb

Hydrotherapy Jets	70 Spectrum Stainless/Halo Jets	50 Spectrum Stainless/Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diversers	Optional Volcano Jets
400 Series Jets	11 Jets (5 DP / 6 MP)	11 Jets (5 DP / 6 MP)
300 Series Jets	33 Jets (21 DP / 12 MP)	18 Jets (12 DP / 6 MP)
200 Series Jets	24 Jets (18 DP / 6 MP)	21 Jets (17 DP / 4 MP)
Spa Pumps	4 Total Pumps	2 Total Pumps
Therapy Pumps	3 - XP2E Gecko Pumps	2 - XP2E Gecko Pumps
Pump 1	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps
Pump 2	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2.5 HP - 1 Speed / 4.8 MBHP / 10 amps
Pump 3	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	
Circulation Pump	1 - 1/12 HP / .65 amps, Low Flow/Energy Efficient	Optional Circulation Pump
Spa Control System		
Spa Pack - Y Series	Gecko in.yt-7	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System		
Bluetooth w/ Pop-Up Speakers	Optional	Optional
Bluetooth w/ Fixed Speakers	Optional	Optional
Sanitizer System		
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	100 Sq Ft Microban® (2 x 50 Sq Ft)	100 Sq Ft Microban® (2 x 50 Sq Ft)
Lighting and Water Feature		
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting 1: Main Light and Pinpoint Underwater Lights 2: Topside Valve Lighting 3: Cabinet Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights
Water Feature	8" LED Cascade Waterfall	8" Cascade Waterfall
Enviro Spa Construction	Standard	Standard
EPPS Plumbing	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.
Headrest	XL Extralight Pillow w/ LED Insert - 3	XL Extralight Pillow w/ Insert - 3
External Drain	Standard	Standard
Electrical Requirements	230VAC - 60Hz 50A	230VAC - 60Hz 36A
Warranty	5 Year P/L	5 Year Prorated
Popular Upgrades	Bluetooth Stereo Bromine Salt System	Volcano Jets 24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo

Alpine

ES | GS

The Alpine Spa's unique size puts it in the large spa family in that it can fit seven people, but it has a smaller footprint, taking up less room on your patio.

The 82" x 92" spa is designed with a universal lounger and three captain's chairs, each at a different height and with different jet patterns, targeting various parts of your back and shoulders. While the incredibly spacious footwell allows room for six to seven sets of feet, it's also perfect for stretching and exercising in the warmth of healing waters.



7' x 8' Spa

7 Adults

3 Captain's Chairs

1 Universal Lounger

3 Bench Seats

1 Step Entry

Deep, Open Footwell

82" x 92" x 36.5"H
(6'10" x 7'8" x 3'1/2")

Max Spa Volume: 475 Gallons

Dry Weight: 900 lb

Filled Weight: 5250 lb

**ES Series Pictured*

Hydrotherapy Jets	60 Spectrum Stainless/Halo Jets	43 Spectrum Stainless/Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diversers	Optional Volcano Jets
400 Series Jets	10 Jets (6 DP / 4 MP)	9 Jets (5 DP / 4 MP)
300 Series Jets	26 Jets (18 DP / 8 MP)	16 Jets (12 DP / 4 MP)
200 Series Jets	22 Jets (12 DP / 10 MP)	18 Jets (10 DP / 8 MP)
Spa Pumps	3 Total Pumps	2 Total Pumps
Therapy Pumps	2 - XP2E Gecko Pumps	2 - XP2E Gecko Pumps
Pump 1	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 2 Speed / 4.0 MBHP / 8 amps
Pump 2	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 1 Speed / 4.0 MBHP / 8 amps
Circulation Pump	1 - 1/12 HP (.65 amps), Low Flow/Energy Efficient	Optional Circulation Pump
Spa Control System		
Spa Pack - Y Series	Gecko in.ye-5	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System		
Bluetooth w/ Pop-Up Speakers	Optional	Optional
Bluetooth w/ Fixed Speakers	Optional	Optional
Sanitizer System		
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	50 Sq Ft Microban®	50 Sq Ft Microban®
Lighting and Water Feature		
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting	Mini-Chroma LED Lighting
	1: Main Light and Pinpoint Underwater Lights	Main Light and Pinpoint Underwater Lights
	2: Topside Valve Lighting	
	3: Cabinet Lighting	
Water Feature	2 Pop Up LED Roman Fountains	2 Pop Up Roman Fountains
Enviro Spa Construction	Standard	Standard
EPPS Plumbing	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.
Headrest	XL Extralight Lounge Pillow	XL Extralight Lounge Pillow
External Drain	Standard	Standard
Electrical Requirements	230VAC - 60Hz 50A	230VAC - 60Hz 32A
Warranty	5 Year P/L	5 Year Prorated
Popular Upgrades	Bluetooth Stereo Bromine Salt System	Volcano Jets 24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo

Monarch

ES | GS | VS

The Monarch is truly a revolutionary spa, and one like no other. By repositioning the two deep captain's chairs, the footwell is opened up, making it massive. This spa has enough room for five bathers, while the thinner spa lip creates a more spacious interior for all.

Bottom line, for a 7' hot tub, the Monarch not only feels huge, it IS huge. So, gather your friends or a loved one and prepare for total relaxation.



7' Spa

5 Adults

2 Captain's Chairs

3 Bench Seats

1 Step Entry

Deep, Open Footwell

82" x 82" x 37"H
(6'10" x 6'10" x 3'1")

Max Spa Volume: 425 Gallons

Dry Weight: 800 lb

Filled Weight: 4500 lb

**ES Series Pictured*

ES

Monarch ES

GS

Monarch GS

VS

Monarch VS

Hydrotherapy Jets	60 Spectrum Stainless/Halo Jets	40 Spectrum Stainless/Halo Jets	32 Spectrum/Stainless Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diverters	Optional Volcano Jets	N/A
400 Series Jets	5 Jets (3 DP / 2 MP)	4 Jets (2 DP / 2 MP)	N/A
300 Series Jets	18 Jets (10 DP / 8 MP)	17 Jets (11 DP / 6 MP)	17 DP Jets
200 Series Jets	35 Jets (24 DP / 11 MP)	19 Jets (13 DP / 6 MP)	15 DP Jets
Spa Pumps	3 Total Pumps	2 Total Pumps	1 Pump
Therapy Pumps	2 - XP2E Gecko Pumps	2 - XP2E Gecko Pumps	1 - XP2E Gecko Pump
Pump 1	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 2 Speed / 4.0 MBHP / 8 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps / 220V
Pump 2	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 1 Speed / 4.0 MBHP / 8 amps	OR 1 HP - 2 Speed / 1.5 MBHP / 9.5 amps / 110V
Circulation Pump	1 - 1/12 HP / (.65 amps), Low Flow/Energy Efficient	Optional Circulation Pump	Optional Circulation Pump
Spa Control System			
Spa Pack - Y Series	Gecko in.ye-5	Gecko in.ye-3	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506	Gecko in.k300
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System			
Bluetooth w/ Pop-Up Speakers	Optional	Optional	Optional
Bluetooth w/ Fixed Speakers	Optional	Optional	Optional
Sanitizer System			
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	100 Sq. Ft. Microban® (2 x 50 Sq Ft)	100 Sq. Ft. Microban® (2 x 50 Sq Ft)	50 Sq. Ft.
Lighting and Water Feature			
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting 1: Main Light and Pinpoint Underwater Lights 2: Topside Valve Lighting 3: Cabinet Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights	LED Mood Light
Water Feature	8" LED Cascade Waterfall	8" Cascade Waterfall	2 Pop Up Roman Fountains
Enviro Spa Construction	Standard	Standard	Standard
EPPS Plumbing	Standard	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.	Semi P.I.P.
Headrest	XL Extralight Pillow w/ LED Insert - 2	XL Extralight Pillow w/ Insert - 2	XL Extralight Pillow w/ Insert - 2
External Drain	Standard	Standard	Standard
Electrical Requirements	230VAC - 60Hz 37A	230VAC - 60Hz 32A	230VAC - 60Hz 26A OR 115VAC - 60Hz 15A w/GFCI Cord
Warranty	5 Year P/L	5 Year Prorated	3 Year P / 1 Year L
Popular Upgrades	Bluetooth Stereo Bromine Salt System	Volcano Jets 24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo	Mini-Chroma Lighting k.506 Control in.touch 2 Wi-Fi App Bluetooth Stereo

Eldorado

ES | GS | VS

The Eldorado was crafted from the spacious mold of the Monarch spa. It has the same deep, comfortable captain's chair, but what distinguishes the Eldorado is the no-float lounger.

Not only does this 7' spa allow you to put your feet up, but there are also jets for the entire body: neck, back, hamstrings, calves, and the feet. It's truly all-inclusive and totally relaxing. Unique styling and seat positioning in the Eldorado allows ample room for five adults.



7' Spa

5 Adults

1 Captain's Chair

1 No-Float Lounger

3 Bench Seats

1 Step Entry

Deep, Open Footwell

82" x 82" x 37"H
(6'10" x 6'10" x 3'1")

Max Spa Volume: 425 Gallons

Dry Weight: 800 lb

Filled Weight: 4500 lb

**ES Series Pictured*

ES

Eldorado ES

CS

Eldorado CS

VS

Eldorado VS

Hydrotherapy Jets	60 Spectrum Stainless/Halo Jets	40 Spectrum Stainless/Halo Jets	32 Spectrum/Stainless Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diverters	Optional Volcano Jets	N/A
400 Series Jets	5 Jets (3 DP / 2 MP)	4 Jets (2 DP / 2 MP)	N/A
300 Series Jets	22 Jets (14 DP / 8 MP)	17 Jets (11 DP / 6 MP)	17 DP Jets
200 Series Jets	31 Jets (20 DP / 11 MP)	19 Jets (13 DP / 6 MP)	15 DP Jets
Spa Pumps	3 Total Pumps	2 Total Pumps	1 Pump
Therapy Pumps	2 - XP2E Gecko Pumps	2 - XP2E Gecko Pumps	1 - XP2E Gecko Pump
Pump 1	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 2 Speed / 4.0 MBHP / 8 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps / 220V
Pump 2	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 1 Speed / 4.0 MBHP / 8 amps	OR 1 HP - 2 Speed / 1.5 MBHP / 9.5 amps / 110V
Circulation Pump	1 - 1/12 HP (.65 amps), Low Flow/Energy Efficient	Optional Circulation Pump	Optional Circulation Pump
Spa Control System			
Spa Pack - Y Series	Gecko in.ye-5	Gecko in.ye-3	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506	Gecko in.k300
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System			
Bluetooth w/ Pop-Up Speakers	Optional	Optional	Optional
Bluetooth w/ Fixed Speakers	Optional	Optional	Optional
Sanitizer System			
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	100 Sq. Ft. Microban® (2 x 50 Sq Ft)	100 Sq. Ft. Microban® (2 x 50 Sq Ft)	50 Sq Ft
Lighting and Water Feature			
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting 1: Main Light and Pinpoint Underwater Lights 2: Topside Valve Lighting 3: Cabinet Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights	LED Mood Light
Water Feature	8" LED Cascade Waterfall	8" Cascade Waterfall	2 Pop Up Roman Fountains
Enviro Spa Construction	Standard	Standard	Standard
EPPS Plumbing	Standard	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.	Semi P.I.P.
Headrest	XL Extralight Pillow w/ LED Insert - 2	XL Extralight Pillow w/ Insert - 2	XL Extralight Pillow w/ Insert - 2
External Drain	Standard	Standard	Standard
Electrical Requirements	230VAC - 60Hz 37A	230VAC - 60Hz 32A	230VAC - 60Hz 26A OR 115VAC - 60Hz 15A w/GFCI Cord
Warranty	5 Year P/L	5 Year Prorated	3 Year P / 1 Year L
Popular Upgrades	Bluetooth Stereo Bromine Salt System	Volcano Jets 24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo	Mini-Chroma Lighting k.506 Control in.touch 2 Wi-Fi App Bluetooth Stereo

Pioneer

ES | GS | VS

The Pioneer is the ideal small spa, with room for five people while still maintaining a small footprint.

Featuring two captain's chairs and a bench seat for three, the Pioneer lets you enjoy an intimate soak with a loved one or an evening with friends.



6' x 7' Spa

5 Adults

2 Captain's Chairs

3 Bench Seats

1 Step Entry

Spacious Footwell

71" x 79" x 34"H
(5'11" x 6'7" x 2'10")

Max Spa Volume: 300 Gallons

Dry Weight: 600 lb

Filled Weight: 3200 lb

**ES Series Pictured*

ES

Pioneer ES

GS

Pioneer GS

VS

Pioneer VS

Hydrotherapy Jets	40 Spectrum Stainless/Halo Jets	30 Spectrum Stainless/Halo Jets	24 Spectrum/Stainless Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diverters	N/A	N/A
400 Series Jets	5 Jets (2 DP / 3 MP)	2 Jets (2 MP)	N/A
300 Series Jets	16 Jets (10 DP / 6 MP)	21 Jets (14 DP / 7 MP)	17 DP Jets
200 Series Jets	17 Jets (13 DP / 4 MP)	7 Jets (4 DP / 3 MP)	7 DP Jets
Spa Pumps	2 Total Pumps	1 Pump	1 Pump
Therapy Pumps	2 - XP2E Gecko Pumps	1 - XP2E Gecko Pump	1 - XP2E Gecko Pump
Pump 1	2 HP - 2 Speed / 4.0 MBHP / 8 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 2 Speed / 4.0 MBHP / 8 amps / 220V
Pump 2	2 HP - 2 Speed / 4.0 MBHP / 8 amps		OR 1 HP - 2 Speed / 1.5 MBHP / 9.5 amps / 110V
Circulation Pump	Optional Circulation Pump	Optional Circulation Pump	Optional Circulation Pump
Spa Control System			
Spa Pack - Y Series	Gecko in.ye-5	Gecko in.ye-3	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506	Gecko k.300
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System			
Bluetooth w/ Pop-Up Speakers	Optional	Optional	Optional
Bluetooth w/ Fixed Speakers	Optional	Optional	Optional
Sanitizer System			
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	50 Sq. Ft. Microban®	50 Sq. Ft. Microban®	50 Sq Ft
Lighting and Water Feature			
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting 1: Main Light and Pinpoint Underwater Lights 2: Topside Valve Lighting 3: Cabinet Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights	LED Mood Light
Water Feature	2 LED Pop Up Roman Fountains	2 Pop Up Roman Fountains	2 Pop Up Roman Fountains
Enviro Spa Construction	Standard	Standard	Standard
EPPS Plumbing	Standard	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.	Semi P.I.P.
Headrest	XL Extralight Lounge Pillow - 2	XL Extralight Lounge Pillow - 2	XL Extralight Lounge Pillow - 2
External Drain	Standard	Standard	Standard
Electrical Requirements	230VAC - 60Hz 32A	230VAC - 60Hz 26A	230VAC - 60Hz 24A OR 115VAC - 60Hz 15A w/GFCI Cord
Warranty	5 Year P/L	5 Year Prorated	3 Year P / 1 Year L
Popular Upgrades	Bluetooth Stereo Bromine Salt System	24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo	Mini-Chroma Lighting k.506 Control in.touch 2 Wi-Fi App Bluetooth Stereo

Quattro

ES | GS | VS

The Quattro is perfect for those looking for a smaller hot tub. Its deep no-float lounger and incredible captain's chair provide exceptional comfort and therapy.

This space saving spa is 5'6" x 7' and has room for four adults to achieve ultimate relaxation in the warmth and power of the jets. Its size makes it ideal for a solo soak or for small gatherings. It's also ideal for compact yards and patios.



**ES Series Pictured*

5' x 7' Spa

4 Adults

1 Captain's Chair

1 No-Float Lounger

2 Bench Seats

1 Step Entry

Spacious Footwell

66" x 84" x 34"H
(5'6" x 7' x 2'10")

Max Spa Volume: 300 Gallons

Dry Weight: 600 lb

Filled Weight: 3200 lb

ES

Quattro ES

GS

Quattro GS

VS

Quattro VS

Hydrotherapy Jets	40 Spectrum Stainless/Halo Jets	30 Spectrum Stainless/Halo Jets	24 Spectrum/Stainless Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diverters	N/A	N/A
400 Series Jets	7 Jets (2 DP / 5 MP)	7 Jets (2 DP / 5 MP)	N/A
300 Series Jets	16 Jets (10 DP / 6 MP)	13 Jets (9 DP / 4 MP)	18 DP Jets
200 Series Jets	15 Jets (11 DP / 4 MP)	10 Jets (7 DP / 3 MP)	6 DP Jets
Spa Pumps	2 Total Pumps	1 Pump	1 Pump
Therapy Pumps	2 - XP2E Gecko Pumps	1 - XP2E Gecko Pump	1 - XP2E Gecko Pump
Pump 1	2 HP - 2 Speed / 4.0 MBHP / 8 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 2 Speed / 4.0 MBHP / 8 amps / 220V
Pump 2	2 HP - 2 Speed / 4.0 MBHP / 8 amps		OR 1 HP - 2 Speed / 1.5 MBHP / 9.5 amps / 110V
Circulation Pump	Optional Circulation Pump	Optional Circulation Pump	Optional Circulation Pump
Spa Control System			
Spa Pack - Y Series	Gecko in.ye-5	Gecko in.ye-3	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506	Gecko k.300
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System			
Bluetooth w/ Flip-Up Speakers	Optional	Optional	Optional
Bluetooth w/ Fixed Speakers	N/A	Optional	Optional
Sanitizer System			
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	100 Sq Ft Microban® (2 x 50 Sq Ft)	100 Sq Ft Microban® (2 x 50 Sq Ft)	50 Sq Ft
Lighting and Water Feature			
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting 1: Main Light and Pinpoint Underwater Lights 2: Topside Valve Lighting 3: Cabinet Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights	LED Mood Light
Water Feature	8" LED Cascade Waterfall	8" Cascade Waterfall	2 Pop Up Roman Fountains
Enviro Spa Construction	Standard	Standard	Standard
EPPS Plumbing	Standard	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.	Semi P.I.P.
Headrest	XL Extralight Pillow w/ LED Insert - 2	XL Extralight Pillow w/ Insert - 2	XL Extralight Pillow w/ Insert - 2
External Drain	Standard	Standard	Standard
Electrical Requirements	230VAC - 60Hz 32A	230VAC - 60Hz 26A	230VAC - 60Hz 24A OR 115VAC - 60Hz 15A w/GFCI Cord
Warranty	5 Year P/L	5 Year Prorated	3 Year P / 1 Year L
Popular Upgrades	Bluetooth Stereo Bromine Salt System	24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo	Mini-Chroma Lighting k.506 Control in.touch 2 Wi-Fi App Bluetooth Stereo

Colorado

ES | GS | VS

The Colorado is an exceptional spa, smaller in size, but roomy enough to socialize with your family..

Originating from the 7' Monarch Spa, the Colorado has a smaller footprint while keeping the primary focus on the 2 Captain's Chairs. The Captain's chairs are different heights/depths, and each chair has a unique jet pattern to target different parts of the back and neck, along with a foot jet for both bathers.



5' x 7' Spa

4 Adults

2 Captain's Chair

1 Bench Seat

1 Step Entry / Cool Down Seat

Elongated Footwell

66" x 84" x 34"H
(5'6" x 7' x 2'10")

Max Spa Volume: 300 Gallons

Dry Weight: 600 lb

Filled Weight: 3200 lb

**ES Series Pictured*

ES

Colorado ES

CS

Colorado CS

VS

Colorado VS

Hydrotherapy Jets	40 Spectrum Stainless/Halo Jets	30 Spectrum Stainless/Halo Jets	24 Spectrum/Stainless Halo Jets
Volcano Foot Jets	2 - 70 Gallons per Minute with Power Diverters	N/A	N/A
400 Series Jets	7 Jets (2 DP / 5 MP)	7 Jets (2 DP / 5 MP)	N/A
300 Series Jets	16 Jets (10 DP / 6 MP)	13 Jets (9 DP / 4 MP)	18 DP Jets
200 Series Jets	15 Jets (11 DP / 4 MP)	10 Jets (7 DP / 3 MP)	6 DP Jets
Spa Pumps	2 Total Pumps	1 Pump	1 Pump
Therapy Pumps	2 - XP2E Gecko Pumps	1 - XP2E Gecko Pump	1 - XP2E Gecko Pump
Pump 1	2 HP - 2 Speed / 4.0 MBHP / 8 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 2 Speed / 4.0 MBHP / 8 amps / 220V
Pump 2	2 HP - 2 Speed / 4.0 MBHP / 8 amps		OR 1 HP - 2 Speed / 1.5 MBHP / 9.5 amps / 110V
Circulation Pump	Optional Circulation Pump	Optional Circulation Pump	Optional Circulation Pump
Spa Control System			
Spa Pack - Y Series	Gecko in.ye-5	Gecko in.ye-3	Gecko in.ye-3
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k506	Gecko k.300
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System			
Bluetooth w/ Flip-Up Speakers	Optional	Optional	Optional
Bluetooth w/ Fixed Speakers	N/A	Optional	Optional
Sanitizer System			
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	50 Sq Ft Microban®	50 Sq Ft Microban®	50 Sq Ft
Lighting and Water Feature			
LED Lighting	Full-Chroma LED Lighting with 3 Zone Lighting 1: Main Light and Pinpoint Underwater Lights 2: Topside Valve Lighting 3: Cabinet Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights	LED Mood Light
Water Feature	2 Pop Up Roman Fountains	2 Pop Up Roman Fountains	2 Pop Up Roman Fountains
Enviro Spa Construction	Standard	Standard	Standard
EPPS Plumbing	Standard	Standard	Standard
Polar Insulation Package	Full P.I.P.	Semi P.I.P.	Semi P.I.P.
Headrest	XL Extralight Pillow w/ LED Insert - 2	XL Extralight Pillow w/ Insert - 2	XL Extralight Pillow w/ Insert - 2
External Drain	Standard	Standard	Standard
Electrical Requirements	230VAC - 60Hz 32A	230VAC - 60Hz 26A	230VAC - 60Hz 24A OR 115VAC - 60Hz 15A w/GFCI Cord
Warranty	5 Year P/L	5 Year Prorated	3 Year P / 1 Year L
Popular Upgrades	Bluetooth Stereo Bromine Salt System	24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo	Mini-Chroma Lighting k.506 Control in.touch 2 Wi-Fi App Bluetooth Stereo

Northstar

GS | VS

The Northstar is the ideal enhancement for your life and your yard.

Its smaller size and round shape are reminiscent of the classic hot tub and will fit in seamlessly with your outdoor living space. It offers enough space for five adults and is available in the **GS and VS series**.



7' Round Spa

5 Adults

1 Captain's Chair

4 Bench Seats

1 Step Entry

Spacious Footwell

81" Round x 34"H
(6'9" Round x 2'10")

Max Spa Volume: 300 Gallons

Dry Weight: 600 lb

Filled Weight: 3200 lb

**GS Series Pictured*



Hydrotherapy Jets	30 Spectrum Stainless/Halo Jets	24 Spectrum Stainless/Halo Jets
400 Series Jets	4 Jets (2 DP / 2 MP)	N/A
300 Series Jets	14 Jets (8 DP / 6 MP)	20 DP Jets
200 Series Jets	12 Jets (8 DP / 4 MP)	4 DP Jets
Spa Pumps	1 Total Pump	1 Total Pump
Therapy Pump	1 - XP2E Gecko Pump	1 - XP2E Gecko Pump
Pump 1	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2 HP - 2 Speed / 4.0 MBHP / 8 amps / 220V OR 1 HP - 2 Speed / 1.5 MBHP / 9.5 amps / 110V
Circulation Pump	Optional Circulation Pump	Optional Circulation Pump
Spa Control System		
Spa Pack - Y Series	Gecko in.ye-3	Gecko in.ye-3
Digital Keypad	Gecko in.k506	Gecko in.k300
Mobile Remote Control	Optional in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System		
Bluetooth w/ Pop-Up Speakers	Optional	Optional
Bluetooth w/ Fixed Speakers	Optional	Optional
Sanitizer System		
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	50 Sq Ft Microban®	50 Sq Ft
Lighting and Water Feature		
LED Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights	LED Mood Light
Water Feature	2 Pop Up Roman Fountains	2 Pop Up Roman Fountains
Enviro Spa Construction	Standard	Standard
EPPS Plumbing	Standard	Standard
Polar Insulation Package	Semi P.I.P.	Semi P.I.P.
External Drain	Standard	Standard
Electrical Requirements	230VAC - 60Hz 26A	230VAC - 60Hz 24A OR 115VAC - 60Hz 15A w/GFCI Cord
Warranty	5 Year Prorated	3 Year P / 1 Year L
Popular Upgrades	24 Hour Circulation Pump k.1000 Touch Screen in.touch 2 Wi-Fi App Bluetooth Stereo	Mini-Chroma Lighting k.506 Control in.touch 2 Wi-Fi App Bluetooth Stereo

S.W.I.M. – *Superior Water In Motion*

An Entirely New Swim Spa Experience

Aspen Spas developed its S.W.I.M. Series Swim Spas with a fresh approach...

SWIM *Swim*

Swimming, known to be one of the best workouts, can now be on-demand at your convenience in the comforts of your backyard.

SOAK *Soak*

Soak up the benefits of hydrotherapy to wind down the day.

PLAY *Play*

Create a new playground for the entire family.

Swim in place, for as long as you want, as hard as you want. Designed with a longer, wider swim lane and equipped with 3 - XP3E Swim Pumps powering 6-Swim-Power Turbo Jets (110 gallons per minute each), the S.W.I.M. 16 E is certain to deliver the perfect aquatic workout for you and your family. The jets are divided into 3 zones and the k.1000 Touchscreen has 6 built-in speeds that can be programmed to create a H.I.I.T. (High-Intensity Interval Training) swim workout specifically designed for you.

The therapeutic massage that comes from a *Soak* in an Aspen Spa will not only induce pure relaxation, but will heal the body and give you a better, deeper sleep. The 2 Deep Captain's Chairs and bench seat are equipped with up to 31 Spectrum Series Hydrotherapy Jets. To enhance the experience, all Aspen S.W.I.M. Spas come standard with Chromatherapy LED Lighting and 6 Roman Fountains.

Whether the kids or grandkids are looking to *Play* or you are simply looking to float and soak up the sun, the S.W.I.M. design is ideal for all. Dual entry 3-tier steps and a spacious interior make getting in and out safer and there is plenty of room to splash around. Lighten your mood with the Bluetooth audio system with pop up speakers and a subwoofer (standard in E Series).





Built Smarter So You Can Work Out Harder

Innovation in Fitness

S.W.I.M. Spas from Aspen Spas are Built to Last.

The shell and plumbing construction follow the same superior build process as all Aspen Spas, but the cabinet structure has evolved. Instead of an ABS pan, we use a fiberglass pan with fiberglass structural corners.

E.S.C. Enviro Spa Construction:

- 🌀 **Acrylic Spa Shell**
Lucite Optix-XL with 7 Layer Reinforcement
- 🌀 **Synthetic Spa Cabinet**
Real Wood Look and Feel
- 🌀 **Cabinet Base**
Full Fiberglass Base/Pan
- 🌀 **Cabinet Structure**
Fiberglass Structural Corners

E.P.P.S. Everlast Performance Plumbing System:

- 🌀 **Jet Bodies and Valves**
No-Leak Compression Grommet Seal
- 🌀 **Main Supply Lines**
Schedule 40 Pipe with 2" Sweep Elbows
- 🌀 **Jets Plumbing**
2" Manifold System with 3/4" Schedule 40 Shurgrip Hose

P.I.P. Polar Insulation Package:

- 🌀 **Spa Shell Insulation**
Hybrid Cell Natural-Therm Zero
- 🌀 **Cabinet/Door Insulation**
Prodex Total 5M Plus
- 🌀 **Spa Base Insulation**
Prodex Total 5M Plus
- 🌀 **Spa Lip Insulation**
2 lb Foam Ring
- 🌀 **Spa Cover**
4" x 2" Insulated Hard Cover, 2 Bi-Fold Covers

Aspen S.W.I.M. 16-E

Gecko k.1000 Touchscreen Control

Captain's Chair

Bluetooth Stereo
w/ Pop Up Speakers

Foot Jets

Swim Tether
Harness Receiver

Rowing Seat
(equipment optional)

Dual 3-Tier Steps

Captain's Chair

2 - 12" Stainless Steel Grab Bars



Exercise

Stay healthy without the physical strain on your body



Relaxation

Enjoy the benefits of a pool without taking up space

Better by *Design*



Therapy

Hydrotherapy massage after working out



Well-Being

Total body and mind cleansing for unwinding

Finally a Better Swim Spa

“Superior Water in Motion”

S.W.I.M. 16 E | G



16' S.W.I.M. Spa

2 Captain's Chairs

1 Bench Seat

Recovery Seat

Dual 3-Tier Steps

Swim Lane 134" x 83"

190" x 93.5" x 54"

(15'10" x 7'9.5" x 4'6")

Max Spa Volume: 2000 Gallons

Dry Weight: 2000 lb

Filled Weight: 18680 lb

Amenities & Features:

2 Headrests

2 - 12" SS Grab Bars

1 - 18" SS Exercise Bar

6 Roman Laminars

Top Load Filter

Swim Tether Mount

**Pictured as 16-E*

ES

S.W.I.M. 16 ES

GS

S.W.I.M. 16 GS

Hydrotherapy Jets	37 Spectrum Stainless/Halo Jets	25 Spectrum Stainless/Halo Jets
Swim Jets	6 - 110 Gallons per Minute Swim-Power Turbo	4 - 110 Gallons per Minute Swim-Power Turbo
400 Series Jets	10 Jets (6 DP / 4 MP)	8 Jets (4 DP / 4 MP)
300 Series Jets	5 Jets (5 DP)	5 Jets (5 DP)
200 Series Jets	16 Jets (16 DP)	8 Jets (8 DP)
Spa Pumps	4 Total Pumps	3 Total Pumps
Swim Pumps	3 - XP3E Gecko SWIM Pumps	2 - XP3E Gecko SWIM Pumps
Pump 1	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps
Pump 2	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	2.5 HP - 2 Speed / 4.8 MBHP / 10 amps
Pump 3	2.5 HP - 1 Speed / 4.8 MBHP / 10 amps	
Therapy/Filter Pump	1 - XP2E 2.5 HP - 2 Speed / 4.8 MBHP / 10 amps	1 - XP2E 2.0 HP - 2 Speed / 4.0 MBHP / 8 amps
Spa Control System		
Spa Pack - Y Series	Gecko in.yt-7	Gecko in.ye-5
Digital Keypad	Gecko in.k1000 Touch Screen	Gecko in.k806
Mobile Remote Control	in.touch 2 Wi-Fi App	Optional in.touch 2 Wi-Fi App
Stereo System	Gecko Bluetooth, w/ 2 Pop Up Speakers and Subwoofer	Optional Gecko Bluetooth
Sanitizer System		
Natural Oxidizer Generator	ASO ₃ MicroCell Ozone	ASO ₃ MicroCell Ozone
Filter System	100 Sq Ft Microban® (2 x 50 Sq Ft)	100 Sq Ft Microban® (2 x 50 Sq Ft)
Lighting and Water Feature		
LED Lighting	Full-Chroma LED Lighting Mainlight and Pinpoint Underwater Lights and Topside Valve Lighting	Mini-Chroma LED Lighting Main Light and Pinpoint Underwater Lights
Water Feature	6 - LED Roman Laminars	6 - Roman Laminars
Enviro Spa Construction	Standard	Standard
EPPS Plumbing	Standard	Standard
Polar Insulation Package	Full P.I.P.	Full P.I.P.
Headrest	XL Extralight Pillow w/ LED Insert - 2	XL Extralight Pillow w/ Insert - 2
Handrails	2 - Stainless Steel Grab Bars 1 - Stainless Steel Exercise Bar	2 - Stainless Steel Grab Bars 1 - Stainless Steel Exercise Bar
Swim Harness	1 - SS Harness Receiver (Harness not included)	1 - SS Harness Receiver (Harness not included)
External Drain	Standard	Standard
Electrical Requirements	230VAC - 60Hz 50A	230VAC - 60Hz 50a
Warranty	5 Year Prorated	5 Year Prorated

Planning for your *Aspen Spa?*

Spa Location & Installation Suggestions

**** These are generic recommendations, please consult your Aspen Spa Dealer for further assistance or specifics to your local codes****

Location of your *Aspen Spa*

Safety

Do NOT place your spa underneath overhead power lines.

Foundation

Because of the combined weight of the hot tub, water, and users, it is extremely important that the base you have chosen for your new spa is smooth, flat, level, and capable of supporting the weight. If the spa is placed on a surface which does not meet these requirements, damage to the skirt and/or spa shell may result. Damage caused by improper support is not covered under the warranty. It is the responsibility of the owner to always ensure the integrity of the support.

Access To The Entire Spa

Spa recessed into a floor, deck or in-ground, must be installed in such a manner to permit access the spa equipment and lighting for servicing. Please be sure that there are no obstructions which would prevent removal of the cabinet side panels, especially on the side(s) with the spa pumps and pack.

Outdoor Installations

When selecting the most ideal outside location for your spa, please consider the following: The proximity of the spa to your house, especially in cold weather. A clean path that minimizes debris tracked into the spa. A surrounding environment that provides shelter and privacy while considering view obstructions and additional maintenance.

Indoor Installations

When considering an indoor spa placement, there are three major issues to think about.

Access: How will the spa get to the desired location?

Drainage: Spas will always have excessive water spillage and it is extremely important to have proper drainage. Areas around and under your spa can become wet or moist. Take proper provisions to protect all structures, furniture, and carpeting that may be affected.

Ventilation: Proper ventilation is important to avoid mold and mildew damage from moist, heated air.

Electrical Wiring Instructions For 220v Spas

Please read the following wiring requirements. Aspen Spas would like to ensure customers and electricians understand what is expected before your spa arrives.

Inside Your Home

Your main panel should have a 50amp double pole circuit breaker that can be dedicated to the spa.

Outside Your Home

The spa requires a 50amp double pole Ground Fault Circuit Interrupter (GFCI) disconnect.

The GFCI must be the proper distance away from the spa and located according to local electrical codes. The spa requires four (4) wires from the main panel to the GFCI disconnect and from the GFCI to the spa, 2 hot wires, 1 neutral and 1 ground. The total distance will determine the wire size, but #8 at a minimum, potentially #6 is required and the wire must be encased in a non-metallic, watertight conduit. Once the wire reaches the spa, leave an additional 10' of wire, which can be routed through the cabinet to the spa equipment.

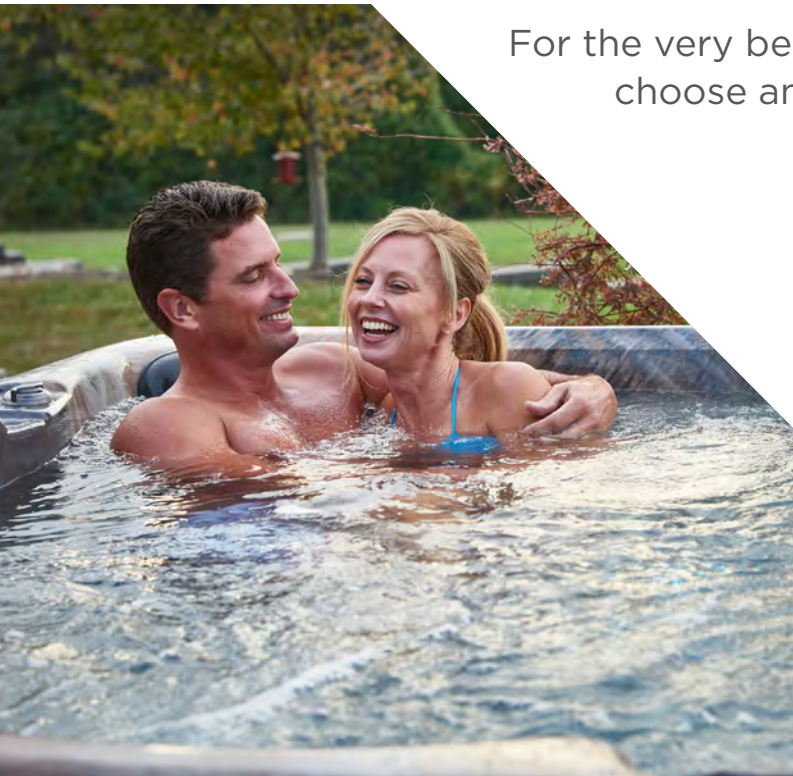
These are general requirements and may not meet local codes, which vary by municipality.

Your Spa, Your Oasis

Our mission is not to be the largest, but the **best** spa manufacturer in the world.



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